

WELDING CERTIFICATE

8610-1090-2,3,4,5.PL0195.TÜVRh.23.02

in accordance with EN 1090-1:2009+A1:2011, table B.1 for execution of structural steel components and aluminium EN 1090-2:2018+A1:2024, EN 1090-3:2019, EN 1090-4:2018, EN 1090-5:2017

Manufacturer	BAKS Wytwarzanie Osprzętu Instalacyjno-Elektrotech. Kazimierz Sielski ul. Jagodne 5 05-480 Karczew Poland
Manufacturing plant	BAKS Wytwarzanie Osprzętu Instalacyjno-Elektrotech. Kazimierz Sielski
Production facility of the manufacturer	ul. Jagodne 5 05-480 Karczew Poland
Technical specification	EN 1090-2:2018+A1:2024, EN 1090-3:2019, EN 1090-4:2018, EN 1090-5:2017
Execution class(es)	EXC 2 according to EN 1090-2:2018+A1:2024, EXC 2 according to EN 1090-3:2019, EXC 2 according to EN 1090-4:2018, EXC 2 according to EN 1090-5:2017
Welding Process(es) (Reference no acc. to EN ISO 4063)	135 - Metal active gas welding
Material group	1.1; 1.2; 8.1; according to CEN ISO/TR 15608
Responsible welding coordinator	PL/IWT/296/2016
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Begin of validity	05.08.2020
Period of validity	04.08.2029
Place and date of issue	Zabrze, 13.08.2026



Leszek Zadroga
Certification Body

Certificate number 8610-1090-2,3,4,5.PL0195.TÜVRh.23.02

General terms

1. This certificate shall remain valid provided that no significant changes occur to the technical specification conditions defined above or to the production conditions of the Manufacturing Plant / Manufacturing Plants.
2. This certificate may be shared or published for marketing or other purposes only in its entirety. Any marketing publications shall not conflict with the content of this certificate.
3. Certification Body reserves the right to conduct a special inspection of short-term notice in the case of information on irregularities and any reasonable doubts as to compliance by the manufacturer for a fee.
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the Certification Body:
 - a). New production or significant changes to essential manufacturing facilities;
 - b). Change of the welding coordinator;
 - c). Inception of new welding processes, new base materials are related WPQRs;
 - d). New essential manufacturing facilities.

In the above-mentioned cases, the special inspection will be carried out by Certification Body.

6. During the 3 months of ending the certificate's validity the manufacturer may apply to the Certification Body to conduct a surveillance inspection.
7. The certificate was issued on the basis of the certification conditions available on the www.tuv.pl/zalaczniki

TÜV Rheinland Polska Sp. z o.o.

Certification Body for Welding Manufacturers

Business Stream Industrial Services & Cybersecurity

ul. Wolności 347, 41-800 Zabrze, Poland

e-mail: post@pl.tuv.com